

ENVIRONMENTAL PRODUCT DECLARATION (EPD)

ACCORDING TO ISO 14025 & 15804+A2

PRODUCT: ONYX TRAVERSE 2400/02 + 3430/99 (2X)

casala

Environmental Product Declaration (EPD)

An Environmental Product Declaration (EPD) is a Type III environmental declaration that quantifies environmental information about the life cycle of a product. This can enable comparisons between products fulfilling the same function. The methodology to produce an EPD is based on the full product life cycle assessment (LCA), following the ISO 14040 series of standards.

ONYX TRAVERSE 2400/02 + 3430/99 (2X)

Looking for a stylish and smart design for waiting and reception areas? You no longer have to wait for the ideal solution. Because Casala offers infinite possibilities with Onyx beam seating. This includes various shell options and a rich variation in upholstery. The Onyx beam seating blends perfectly with the Onyx waiting room chairs.

Casala's production facility has a solar park which produced 4.5t Kwh in 2023. The remaining energy needed is produced by European Wind as stated by the supplier. The production facility and almost all 3rd parties are ISO 9001 & 14001 certified.



Variant	2 seater frame, plastic shell
Base	Welded steel chassis
Finish	Powder coated and Chromium III*
Technical life span	15 years
Dimensions (HxLxW)	43 x 58 x 44 cm
Weight	21.3 kg
Packaging weight	0.1 kg

*The frame is environmental chromed according to the Chrome-III procedure which fulfils the strictest requirements for REACH and CSR guidelines.

GLOBAL WARMING POTENTIAL

To quantify and compare results, we use the Global Warming Potential (GWP) expressed in kg CO₂-equivalent. This is a measurement method for finding out the amount of energy required to emit 1 tonne of a gas, which is absorbed over a 100-year period. The greater the GWP, the more a particular gas warms the earth.

To comply with EN ISO 15804+A2, Casala uses the 'cradle to grave' assessment for their EPD files. The assessment covers the full life cycle of a product; from production phase to use, followed by recycling or disposal. Other EPD files often only use the 'cradle to gate' assessment, which only covers the production phase.

GWP per unit (Cradle to Grave)	54.184 kg CO ₂ eq.
GWP per unit (Cradle to Gate)	65.168 kg CO ₂ eq.
Average GWP for beam seating according to the Furniture Industry Research Association (Cradle to Gate)	66.000 kg CO ₂ eq.

THE ASSUMED PERCENTAGE OF WASTE PROCESSING

Landfill	3.93 %
Incineration	27.18 %
Recycling	60.97 %
Re-use	7.92 %

DOCUMENT INFORMATION

Calculation number	ReTHiNK-67860
Declaration owner	Casala
Publisher	Casala
Program operator	Casaro
LCA software	NIBE - R<THINK LCA
Status	Valid

